

We claim:

1. A method of depositing optical quality films by PECVD (Plasma Enhanced Chemical Vapour Deposition), comprising:  
depositing an optical film by PECVD (Plasma Enhanced Chemical Vapour  
5 Deposition) in the presence of gases; and  
controlling the flow rate of at least one of said gases to minimize  
unwanted absorption peaks in the deposited film.
2. A method as claimed in claim 1, wherein said optical film is silica.
3. A method as claimed in claim 1, wherein the flow rate of said other gases  
10 is maintained substantially constant.
4. A method as claimed in claim 3, wherein the total deposition pressure is  
maintained substantially constant.
5. A method as claimed in claim 1, wherein said gases include  $\text{PH}_3$ , and the  
flow rate of said  $\text{PH}_3$  is varied to minimize unwanted absorption peaks in the  
15 deposited layer.
6. A method as claimed in claim 5, wherein said other gases comprise  $\text{SiH}_4$ ,  
 $\text{N}_2\text{O}$ , and  $\text{N}_2$ .
7. A method as claimed in claim 6, wherein the total pressure is also  
maintained substantially constant during the deposition.
- 20 8. A method as claimed in claim 2, wherein said at least one gas is a gas  
selected from the group consisting of: diborane,  $\text{B}_2\text{H}_6$ , Arsine ( $\text{AsH}_3$ ), Titanium  
hydride,  $\text{TiH}_4$  or germane,  $\text{GeH}_4$ , Silicon Tetrafluoride,  $\text{SiF}_4$  of carbon  
tetrafluoride,  $\text{CF}_4$ .
9. A method as claimed in claim 1, wherein said gases comprise at least three  
25 gases whose flow-rate is maintained substantially constant and a fourth gas  
whose flow rate is varied.
10. A method as claimed in claim 9, wherein said three gases comprise  $\text{SiH}_4$ ,  
 $\text{N}_2\text{O}$ ,  $\text{N}_2$  and said fourth gas is  $\text{PH}_3$ .

11. A method as claimed in claim 10, wherein the  $\text{SiH}_4$  gas flow is fixed at about 0.20 std litre/min; the  $\text{N}_2\text{O}$  gas flow is fixed at about 6.00 std litre/min; the  $\text{N}_2$  gas flow is fixed at 3.15 std litre/min; and the  $\text{PH}_3$  gas flow, is varied among the following values: 0.00 std litre/min; 0.12 std litre/min; 0.25 std litre/min; 0.35  
5 std litre/min; 0.50 std litre/min; and 0.65 std litre/min.
12. A method as claimed in claim 11, wherein the the total deposition pressure is fixed at about 2.60 Torr.
13. A method as claimed in claim 1, further comprising subjecting the films to a post deposition thermal treatment.
- 10 14. A method as claimed in claim 13, wherein said post thermal treatment takes place at a temperature between 400 and 1200°C.
15. A method as claimed in claim 14, wherein said thermal treatment takes place at about 800°C.
16. A method as claimed in claim 15, wherein said thermal treatment takes  
15 place in the presence of nitrogen.
17. A method as claimed in claim 2, wherein said films are deposited at a temperature between between 100 and 650°C.
18. A method as claimed in claim 17, wherein said films are deposited at a temperature of about 400°C.
- 20 19. A method as claimed in claim 1, wherein said optical films form part of an optical waveguide.
20. A method of depositing optical quality films by PECVD (Plasma Enhanced Chemical Vapour Deposition), comprising:  
creating a six-dimensional space wherein five dimensions thereof  
25 correspond to five respective independent variables of which a set of four independent variables relate to the flow-rate of respective gases, a fifth independent variable relates to total pressure, and a six dimension relates to observed FTIR characteristics; and

depositing an optical film while maintaining three of said set of four independent variables substantially constant as well as said fifth independent variable, and varying a fourth of said set of four independent variables to obtain desired characteristics in said sixth dimension.

- 5 21. A method as claimed in claim 20, wherein said optical film is a silica film.
22. A method as claimed in claim 21, wherein said gases include a raw material gas, an oxidation gas, a carrier gas, and a doping gas and said set of four independent variables relate respectively to the flow rates of said raw material gas, said oxidation gas, said carrier gas, and said doping gas .
- 10 23. A method as claimed in claim 22, wherein said raw material gas is selected from the group consisting of  $\text{SiH}_4$ , silicon tetra-chloride,  $\text{SiCl}_4$ , silicon tetra-fluoride,  $\text{SiF}_4$ , disilane,  $\text{Si}_2\text{H}_6$ , dichloro-silane,  $\text{SiH}_2\text{Cl}_2$ , chloro-fluoro-silane  $\text{SiCl}_2\text{F}_2$ , difluoro-silane,  $\text{SiH}_2\text{F}_2$  and any other silicon containing gases involving the use of hydrogen, H, chlorine, Cl, fluorine, F, bromine, Br, and iodine, I.
- 15 24. A method as claimed in claim 23, wherein said oxidation gas is selected from the group consisting of  $\text{N}_2\text{O}$ , oxygen,  $\text{O}_2$ , nitric oxide,  $\text{NO}_2$ , water,  $\text{H}_2\text{O}$ , hydrogen peroxide,  $\text{H}_2\text{O}_2$ , carbon monoxide, CO or carbon dioxide,  $\text{CO}_2$ .
25. A method as claimed in claim 24, wherein said carrier gas is selected from the group consisting of  $\text{N}_2$ , helium, He, neon, Ne, argon, Ar and krypton, Kr.
- 20 26. A method as claimed in claim 25, wherein said doping gas is selected from the group consisting of  $\text{PH}_3$ , diborane,  $\text{B}_2\text{H}_6$ , Arsine ( $\text{AsH}_3$ ), Titanium hydride,  $\text{TiH}_4$  or germane,  $\text{GeH}_4$ , Silicon Tetrafluoride,  $\text{SiF}_4$  and carbon tetrafluoride,  $\text{CF}_4$ .
27. A method as claimed in claim 20, further comprising carrying out a post-deposition thermal treatment at a temperature between 400 and 1200°C.
- 25 28. A method as claimed in claim 27, wherein said post-deposition treatment is carried out in the presence of nitrogen.
29. A method as claimed in claim 27, wherein said post-deposition treatment is carried out at a temperature of about 800°C.